

Wafer and Lug style resilient seated butterfly valves with molded-in seat design.

Features and Benefits

- Molded-in resilient seat provides bubble-tight shutoff to 250 psi.
- Offered in two body styles: wafer and lug. The lugged body is drilled and tapped for isolation and removal of downstream piping at full rated pressure.
- Round, polished disc and hub edge provides 360 degree concentric seating, minimum flow restriction, lower torques and longer seat life.
- Upper and lower inboard bronze bearings ensure longer service life with low operating torques.
- Thru-stem design provides high strength and positive disc control with standardized end connection for operator interchangeability.
- Extended neck allows adequate clearance for flanges and insulation.
- Bi-directional, self-adjusting stem seal, located in the upper journal, is suitable for vacuum and pressure while also preventing external contamination of the stem area.
- Heavy-duty corrosion resistant top bushing, located in the upper journal, absorbs actuator side thrust.
- Cast-in top plate is an integral part of the body and is standardized to allow direct mounting of actuators.
- Each valve is factory tested to 110° of specified pressure rating.



General Application

Heating, ventilation, air conditioning and irrigation markets.

Technical Data

Size Range: 2" to 12" wafer and

lug styles

Pressure Rating: 250 psi

Bi-directional

Dead End Rating:

250 psi

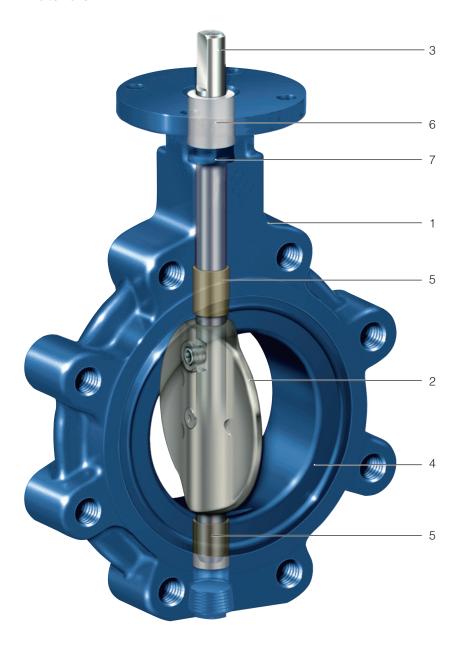
Temperature Rating: -40°F to +250°F

Flange

Accomodation: ASME 125/150

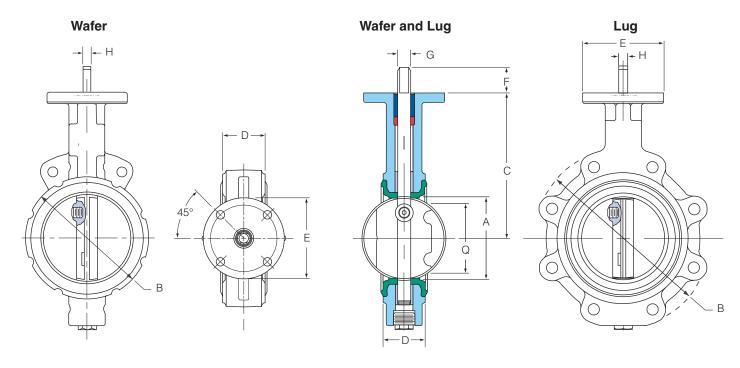
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Materials



Ma	nterials		
No.	Description	Material	Material Standards
1	Body	Cast Iron	ASTM A126 Class B
2	Disc	304 SS	ASTM A351 Grade CF8
3	Stem	416 SS	ASTM A582 UNS S41600
4	Molded-in liner	EPDM NBR	
5	Inboard bearings	Bronze	
6	Upper bushing	Polyester	
7	Upper stem seal	NBR	

Dimensions (inches)



Wafe	r Dimens	sions (in	ches)											
Size	A	В	С	D	Q	E	F	G	н	Key	Top Plate Bolt Circle	Drilling No. Holes	Hole Diam.	Weight (lbs.)
2	21/16	41/8	5 ⁵ /16	1 11/16	13/8	4	11/4	9/16	3/8	N/A	31/4	4	7/16	7.7
21/2	29/16	45/8	5 ¹⁵ / ₁₆	1 ¹³ /16	2	4	11/4	9/16	3/8	N/A	31/4	4	7/16	8.8
3	31/16	53/16	65/16	1 ¹³ /16	25/8	4	11/4	9/16	3/8	N/A	31/4	4	7/16	10.2
4	41/16	63/8	71/8	21/16	311/16	4	11/4	5/8	7/16	N/A	31/4	4	7/16	16.9
5	5 ¹ / ₁₆	73/8	711/16	21/4	43/4	4	11/4	3/4	1/2	N/A	31/4	4	7/16	19.9
6	5 ¹³ / ₁₆	81/2	85/16	21/4	59/16	4	11/4	3/4	1/2	N/A	31/4	4	7/16	25.3
8	7 13/16	1011/16	91/2	23/8	73/4	6	11/4	7/8	5/8	N/A	5	4	9/16	40.5
10	913/16	13	10 ⁷ /8	211/16	93/4	6	2	11/8	N/A	1/4 x 1/4	5	4	9/16	61.1
12	11 ¹³ / ₁₆	14 ¹³ / ₁₆	121/4	31/8	113/4	6	2	11/8	N/A	1/4 x 1/4	5	4	9/16	82.7

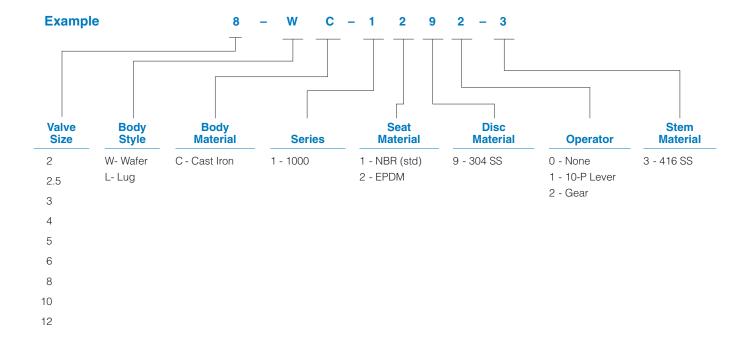
Lug	Dime	nsions	(inch	es)													
Size	A B C D Q E F G H							Te Key	op Plate Bolt Circle	Drilling No. Holes	g Hole Diam.	Bolt Circle	apped No. Hole:	Lug Data s Tap	Weight (lbs.)		
2	21/16	43/4	5 ⁵ /16	111/16	13/8	4	11/4	9/16	3/8	N/A	31/4	4	7/16	43/4	4	5/8-11 UNC-2B	9.0
21/2	29/16	51/4	5 ¹⁵ / ₁₆	1 13/16	2	4	11/4	9/16	3/8	N/A	31/4	4	7/16	51/2	4	5/8-11 UNC-2B	10.5
3	31/16	5 ¹³ /16	65/16	113/16	25/8	4	11/4	9/16	3/8	N/A	31/4	4	7/16	6	4	5/8-11 UNC-2B	11.9
4	41/16	7	71/8	21/16	311/16	4	11/4	5/8	7/16	N/A	31/4	4	7/16	71/2	8	5/8-11 UNC-2B	21.4
5	511/16	81/8	711/16	21/4	43/4	4	11/4	3/4	1/2	N/A	31/4	4	7/16	81/2	8	3/4-10 UNC-2B	25.7
6	513/16	91/4	85/16	21/4	59/16	4	11/4	3/4	1/2	N/A	31/4	4	7/16	91/2	8	3/4-10 UNC-2B	31.0
8	713/16	11 ⁷ / ₁₆	91/2	23/8	73/4	6	11/4	7/8	5/8	N/A	5	4	9/16	113/4	8	3/4-10 UNC-2B	48.0
10	913/16	13 ⁷ /8	10 ⁷ /8	211/16	93/4	6	2	11/8	N/A	1/4 × 1/4	5	4	9/16	141/4	12	⁷ /8-9 UNC-2B	75.8
12	11 ¹³ / ₁₆	1511/16	121/4	31/8	113/4	6	2	11/8	N/A	1/4 × 1/4	5	4	9/16	17	12	7/8-9 UNC-2B	106.5

Note: "Q" dimension is the minimum allowable pipe or flange inside diameter at the centered body face to protect the disc sealing edge against damage when opening the valve.

Valve C _v												
Size, in. [mm]		10°	20°	30°	40°	50°	60°	70°	80°	90°		
2	[50]	0	1.3	5	14	26	40	52	59	60		
21/2	[65]	0	1.4	6	21	44	74	107	138	150		
3	[80]	0	1.5	8	29	67	115	175	234	262		
4	[100]	1	15	48	107	196	318	463	589	647		
5	[125]	3	32	99	206	362	579	832	1,045	1,141		
6	[150]	4	47	145	295	510	810	1,160	1,450	1,580		
8	[200]	6	84	239	450	751	1,190	1,754	2,385	2,892		
10	[250]	9	133	360	652	1,064	1,683	2,524	3,596	4,593		
12	[300]	12	192	509	899	1,449	2,288	3,470	5,085	6,682		

Note: C_V is the valve flow capacity expressed as the flow rate of 60°F water, in US gallons per minute, which produces a 1 psi pressure drop across the valve.

How to Order





Phone: (877) 791-3208 Fax: (281) 240-6932 www.grinnellvalves.com

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